

#### New production facility for dies

### **Annualy**

- 2.050 MWh less usage of electricity
- 966 tons less CO2

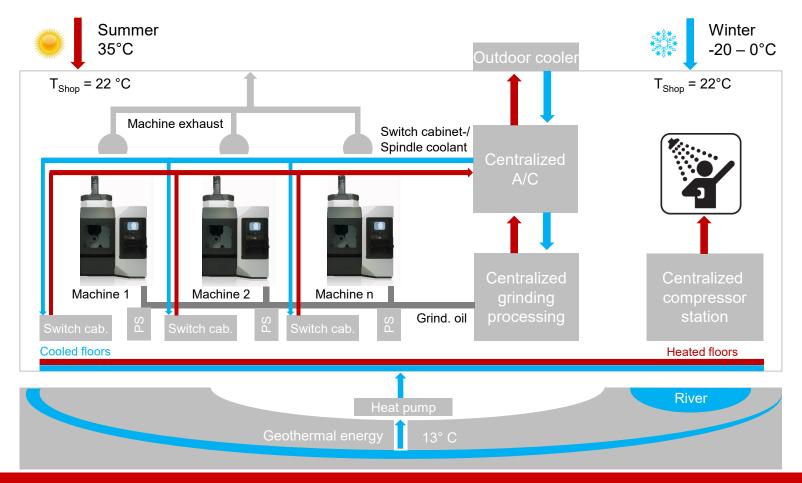








## **New production facility**





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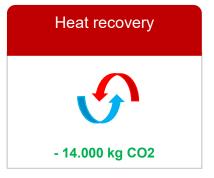














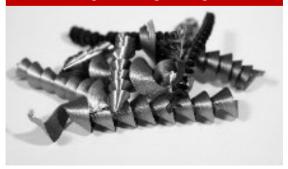
## **New production facility**

Energy consumption conventional	Electricity	Gas	
Annual energy consumtion old production	3.300 MWh	64.000 m³	
Energy savings	Electricity	Gas	CO2
Centralized lubrication & A/C incl. Outdorr cooler for production	- 900 MWh	-	- 365.000 kg
Heating via geothermal energy	+ 92 MWh	- 57.000 m³	- 77.000 kg
Cooling via geothermal energy	- 220 MWh	-	- 88.000 kg
LED lighting incl. daylight sensors	- 65 MWh	-	- 26.000 kg
Heat recovery  - Compressor heat for heat and warm water - Shop ventilation via cross heat exchanger	-	- 7.000 m³	- 14.000 kg
Energy saving projects  - Recduction of compressed air consumption - Improvement of ventilation - Introduction of "sleep mode" during production breaks	- 240 MWh	-	- 96.000 kg
Energy concuption April 2022 – April 2023 & CO2 savings	2.000 MWh	0 m³	666.000 kg
Electric power generation	Electricity	Gas	CO2
Usage of a photovoltaic system 1. stage	- 750 MWh	-	- 300.000 kg
External energy consumption April 2022 – April 2023	1.250 MWh	0 m³	
Savings of new production facilities	62 %	100%	966.000 kg



### **Further actions**

Recycling of 70.000 kg
Grinding dust & grinding discs



Bee hives and sheep farming on approx. 7.000 m<sup>2</sup>



20 elctric chargers for electric cars and bikes



Annual Clean-Up Day in the Mulde region

